HP-11 semi-automatic eyelet machine

Parts List



- 1. HP-11 eyelet machine 1pc
- 2. Die 1set (installed in machine)
- 3. Instruction 1pc
- 4. spare parts 1bag

Warning(Read before using)

- 1. Each machine has been tested before delivering, so just install the handle directly to use.
- 2. Put eyelets into eyelet box, make sure not over 100pcs and must use specified eyelets.
- 3. If no eyelets in guide rail, pull out the guide rail slightly by one hand, the other hand shake the handle at the same time, then to make eyelets fall down.
- 4. If no eyelets in guide rail, pull out the guide rail slightly by one hand, the other hand shake the handle at the same time, then to make eyelets fall down.
- 5. If using other eyelets which are not specified eyelets, the loss all will be borne by customer.

Trouble shooting

- Problem: The eyelets can't come out from the eyelet box if eyelet box has enough eyelets.
 Solution: Check part2, take out sundries or deformation eyelets by using a small tool;
 If sundries too big to take out directly, then open eyelet box. If opening eyelet box and no sundries,
 check the brush whether have broken, If brush broken, then need to replace a new brush.
- Problem: The eyelets can't align with the die when using.
 Solution: If eyelets can't be pressed on the cloth, release the screw and adjust parts1 upward;
 If two eyelets presses at one time, adjust part1 downward. Tighten up the screw after adjusting.
- Problem: Eyelets can't be pressed firmly or flex banners get stuck.
 Solution: Adjust the stroke screw upward, or adjust the stroke screw downward.



